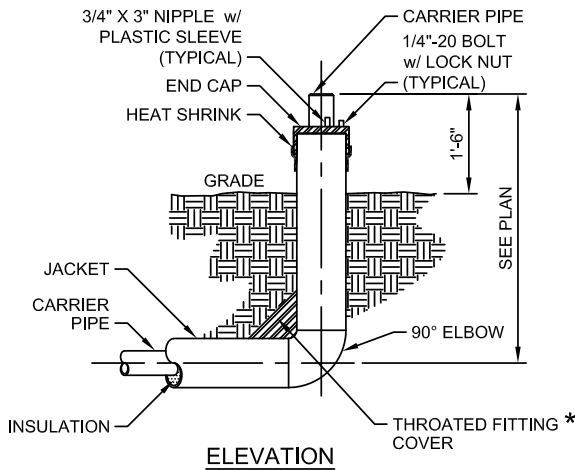


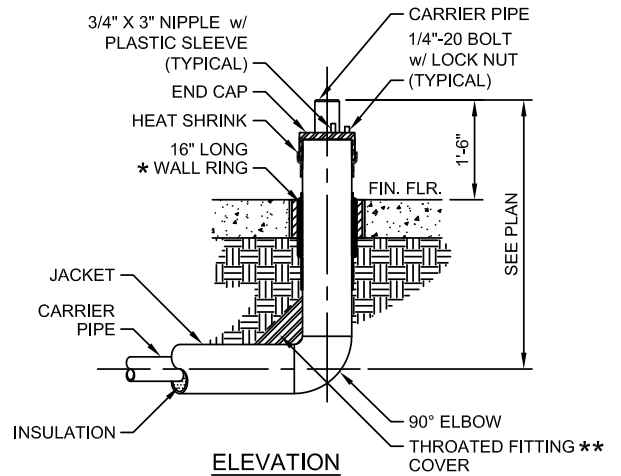
*** NOTE:**
 ON SOME CONFIGURATIONS, A THROATED FITTING COVER IS REQUIRED.



RISER DETAIL
 SCALE: NONE

NOTE:
 * STEEL WALL RING WILL INCREASE OUTSIDE DIAMETER OF HDPE BY 1/2"

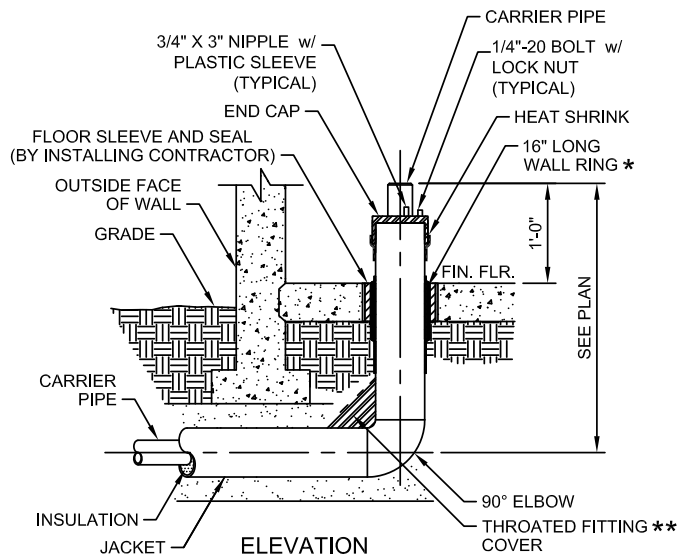
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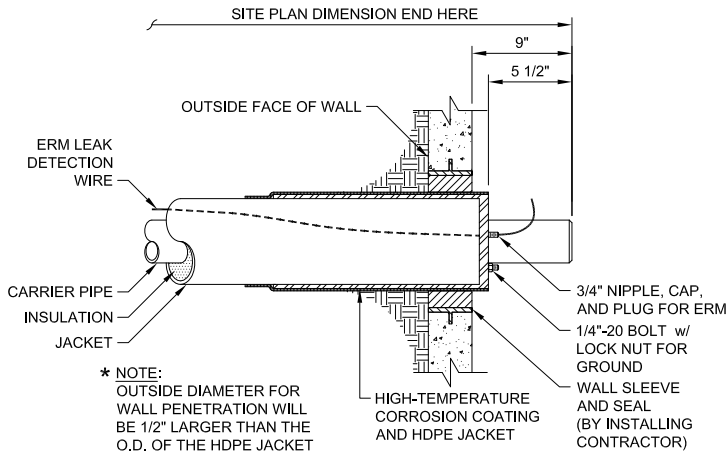
RISER DETAIL
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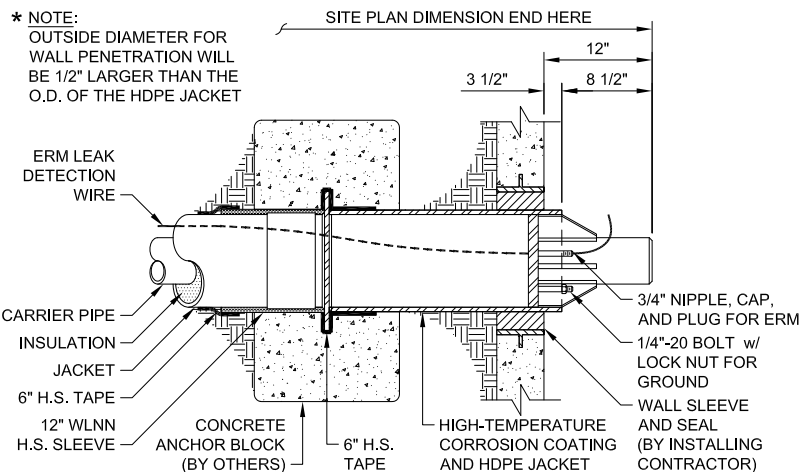
ELEVATION



GENERAL NOTES:

- (1) FOR SYSTEMS WHICH ARE ANCHORED, A MECHANICAL COMPRESSIVE SEAL ASSEMBLY CAN BE UTILIZED FOR WATERPROOFING THE WALL PENETRATION.
- (2) IF EXPANSION THRU THE WALL IS ANTICIPATED, WE RECOMMEND THE FOLLOWING SEALING MECHANISM:
 - A. WRAP THE EXTERIOR OF THE JACKET WITH AN OILED OAKUM MATERIAL FROM THE INSIDE OF THE WALL TO ABOUT HALF WAY THRU THE WALL.
 - B. WRAP THE EXTERIOR OF THE JACKET WITH ARMAFLEX MATERIAL TO THE OUTER WALL.
 - C. COAT THE ARMAFLEX WITH A BITUMASTIC SEALANT.

WALL PENETRATION DETAIL
SCALE: NONE



STEEL PIPE ANCHOR SPECIFICATIONS

1. STEEL ANCHOR PLATE AND WELDED RINGS FURNISHED BY THERMACOR. ANCHOR PLATE SHALL MEET ASTM A36 AND ON ALL SIZES SHALL BE 1/2" THICK. ANCHOR PLATE SHALL EXTEND 2-1/2" BEYOND THE CASING DIAMETER ON ALL SIDES. ANCHOR PLATE SHALL BE CORROSION COATED WITH A HIGH TEMPERATURE COATING MATERIAL AND SEALED TO CASING BY HEAT SHRINK SLEEVE.
2. ANCHOR ASSEMBLY SHALL BE POURED IN A CONCRETE BLOCK BY THE CONTRACTOR IN THE FIELD. (MINIMUM 3000 psi) GENERALLY, THE ANCHOR BLOCK EXTENDS A MINIMUM OF 18" IN ALL DIRECTIONS BEYOND THE ANCHOR O.D. AND HAS AN OVERALL LENGTH OF 36". THE JOB SITE CONDITIONS SHALL BE THE FINAL DETERMINING FACTOR FOR ANCHOR BLOCK SIZING.
3. DEPENDING ON ANCHOR BLOCK SIZE, STEEL REINFORCEMENT BARS MAY BE REQUIRED.

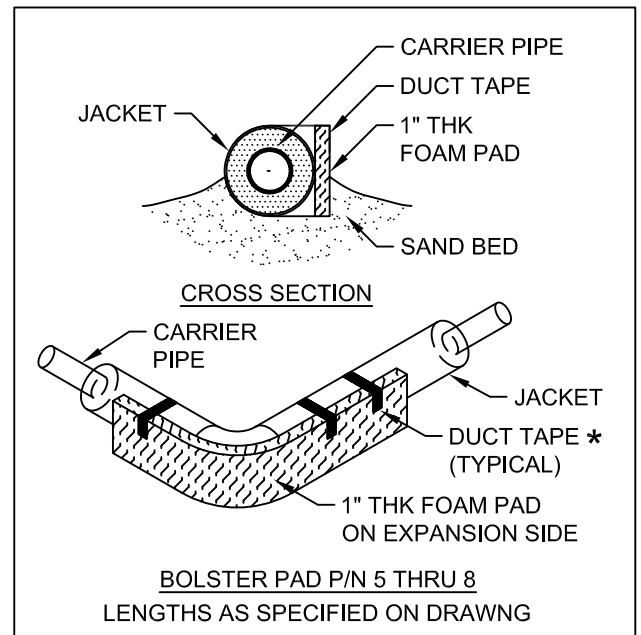
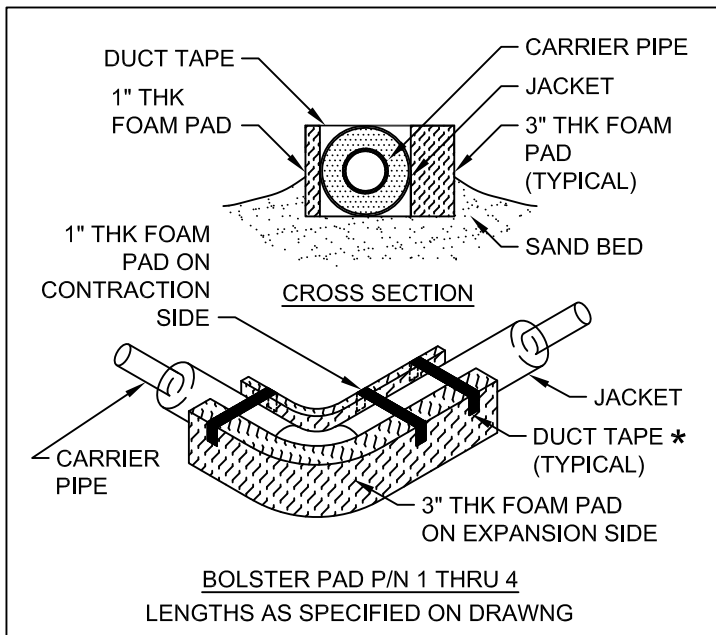
NOTE:
IT IS THE RESPONSIBILITY OF THE **ENGINEER OF RECORD** TO DESIGN THE ANCHOR BLOCKS APPROPRIATELY.

WALL PENETRATION ANCHOR DETAIL
SCALE: NONE

1. PLACE BOLSTER PADS AGAINST JACKET AND CURVE AROUND ELBOW AS SHOWN. HOLD IN PLACE BY ATTACHING PADS TO JACKET WITH DUCT TAPE OR EQUIVALENT ON TOP AND BEDDING SAND ON THE BOTTOM. BE CERTAIN THAT THE BOLSTER PADS FITS SNUG TO JACKET.

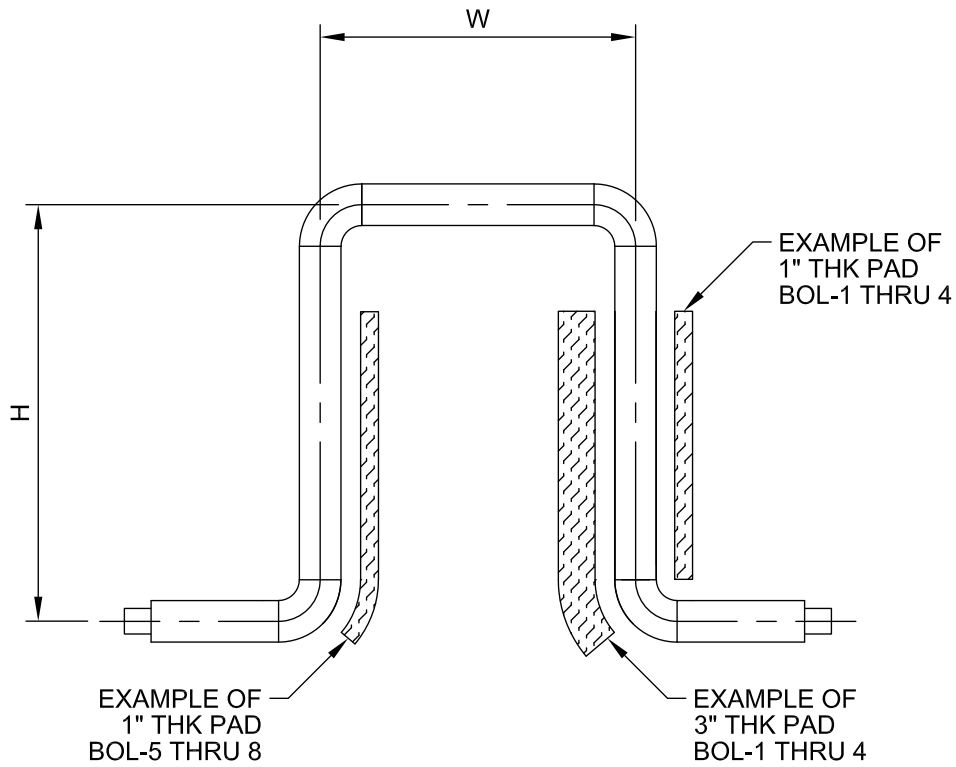
JACKET SIZE (OD)	PAD HEIGHTS	DUAL PADS	SINGLE PADS
JACKET OD < 10"	7"	BOL-1	BOL-5
10" ≤ JACKET OD < 16"	13"	BOL-2	BOL-6
16" ≤ JACKET OD < 22"	17"	BOL-3	BOL-7
JACKET OD ≥ 22"	25"	BOL-4	BOL-8

* NOTE:
 DUCT TAPE TO BE 1'-0" ON CENTERS.



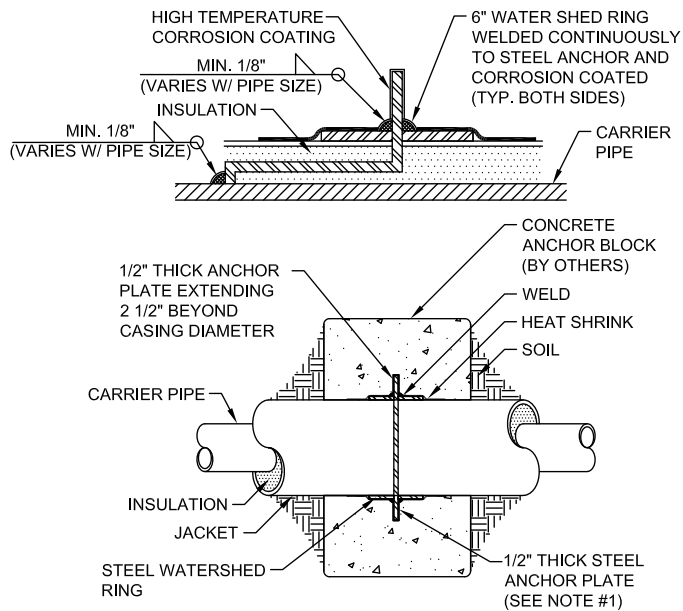
BOLSTER PAD DETAIL

SCALE: NONE



EXPANSION LOOP DETAIL

SCALE: NONE



STEEL PIPE ANCHOR SPECIFICATIONS

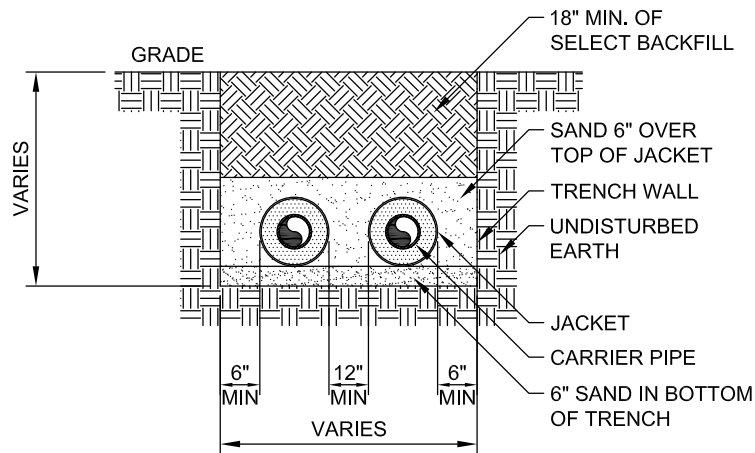
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NOTE:

IT IS THE RESPONSIBILITY OF THE **ENGINEER OF RECORD** TO DESIGN THE ANCHOR BLOCKS APPROPRIATELY.

ANCHOR DETAIL

SCALE: NONE



TRENCH DETAIL

SCALE: NONE